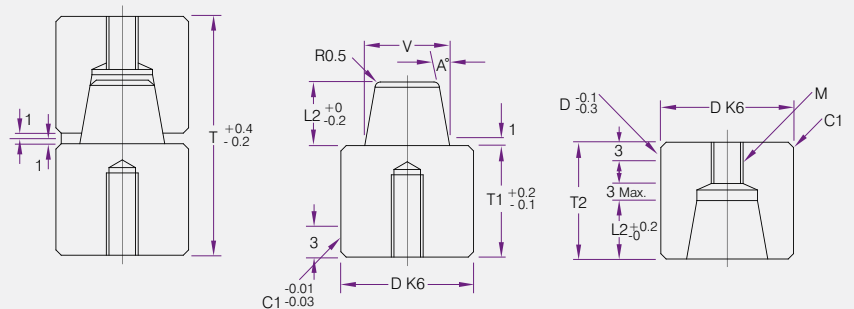


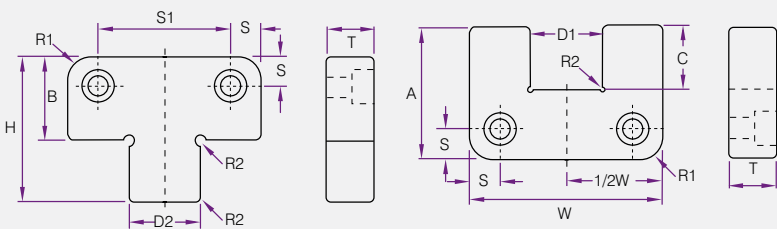
TAPERED INTERLOCKS AND SIDE LOCKS



Choosing the correct alignment lock will reduce maintenance expenses, moulding downtime and increase part quality over the entire life of the mould.



Product Code		D k6	T	T1 . T2	MxL	A	V	L1	L2
TLP-16	16	+0.012 +0.001	30	14	M5x10		10	5	6
TLP-20	20	+0.015 +0.002	40	19	M6x12		13	8	9
TLP-25	25	+0.015 +0.002	50	24	M8x16	5°	16	11	12
TLP-30	30	+0.015 +0.002	60	29	M10x20		20	14	15
TLP-32	32	+0.018 +0.002	60	29	M10x20		20	14	15



Material Standard														
Product Code	T +.00 -.05	W +.00 -.01	A +.00 -.05	B +.00 -.05	C	D .002/.005 Clearance Per Side	H +0.0 -0.1	R Pocket Radius S1 ±.25	S2 ±.25	SHCS	R2	S ±.010	S1 ±.010	SHCS
HCSLM50	16	50	21.5	21.5	12	17	43	5	8	11	M6-1.0x18	0.250	0.500	# 10-32 x 1/2"
HCSLM75	19	75	36	36	17	25	72	5	12.5	18	M10-1.5x20	0.250	0.750	# 8-32 x 5/8"
HCSLM100	19	100	45	45	23	35	90	5	15	22	M10-1.5x20	0.250	1.000	# 8-32 x 5/8"
HCSLM125	25	125	45	45	23	35	90	5	20.5	22	M10-1.5x25	0.312	1.376	# 10-32 x 5/8"